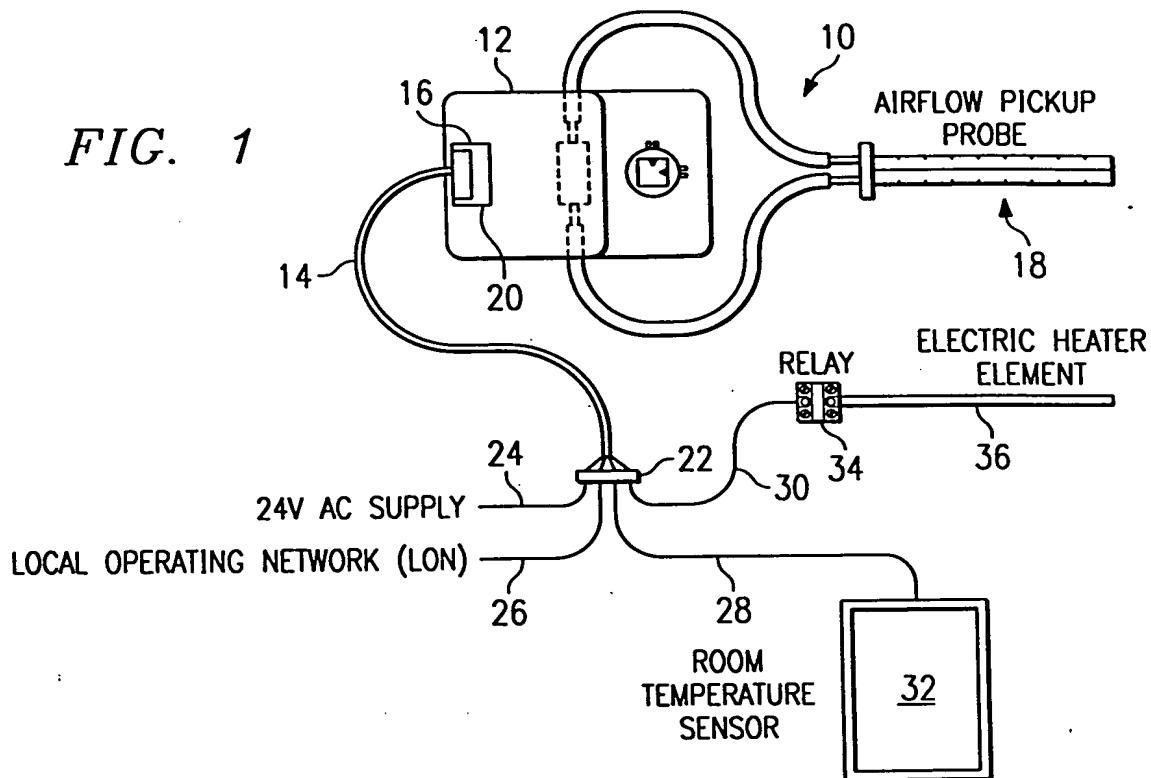


FIG. 1



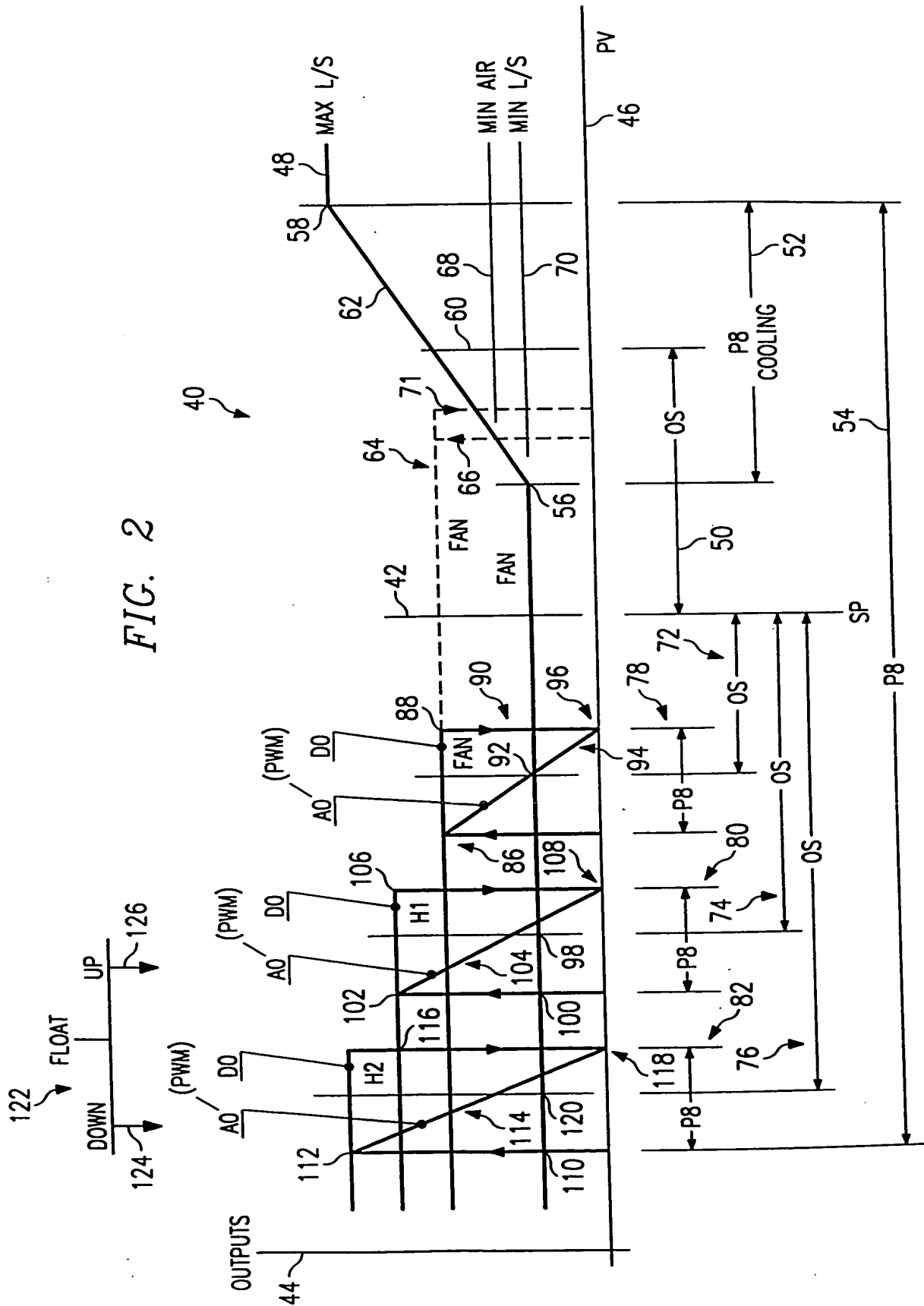
← FLOW ERROR

		X						
		-100	-40	-10	0	+10	+40	+100
		NB	NH	NS	ZE	PS	PM	PB
FLOW ERROR	↑	-100	NB	PB	PB	PB	PM	PS
		-40	NH	PM	PM	PM	PS	PS
		-10	NS	PS	PS	PS	PS	PS
		0	ZE	PS	ZE	ZE	NS	NS
	↓	+10	PS	NS	NS	NS	NS	NS
		+40	PM	NS	NM	NM	NM	NM
		+100	PB	NS	NB	NB	NB	NB

FIG. 6

09379239 082399

66E280" 6E262E60



66E280" 6E26/E60

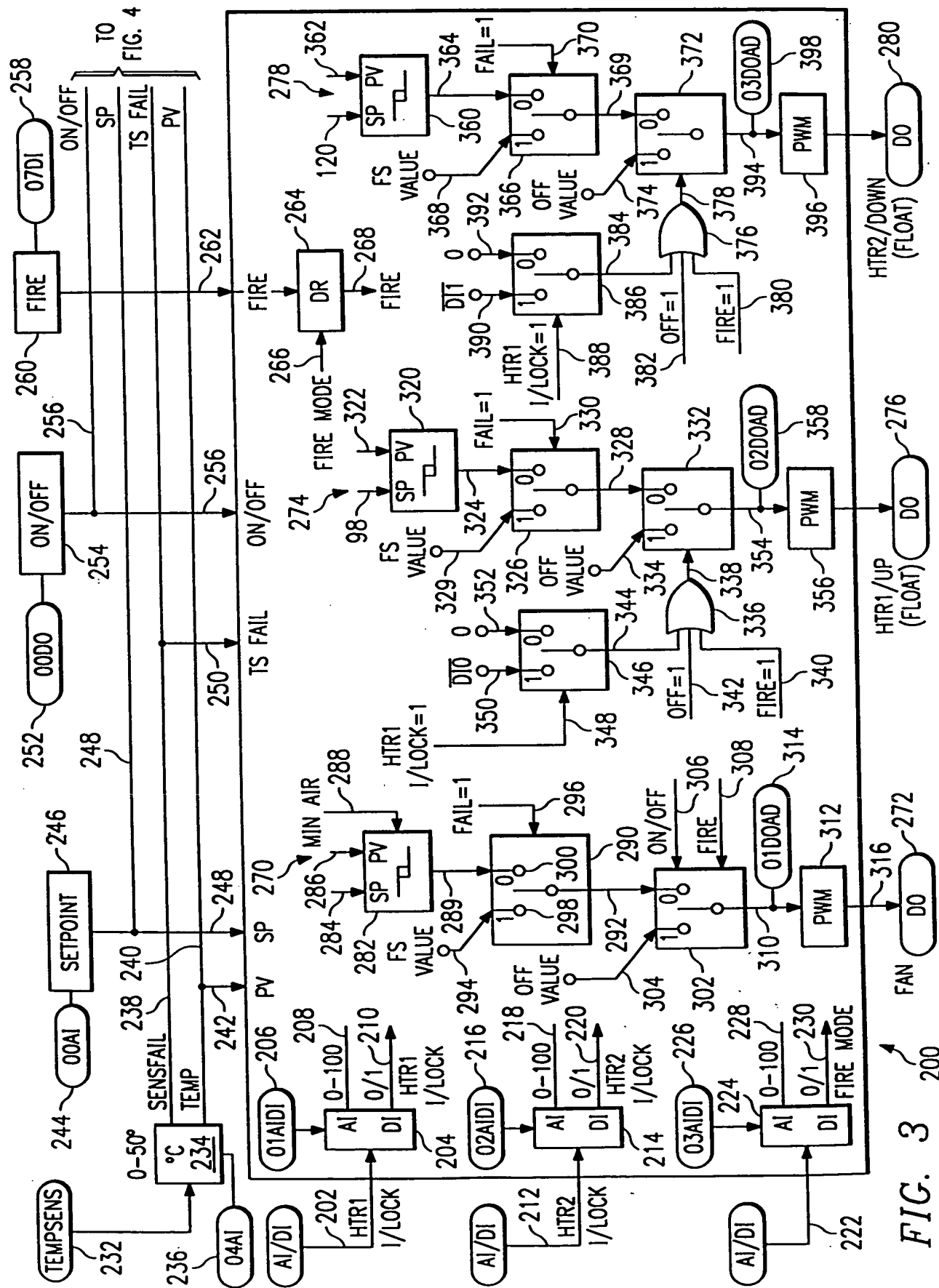
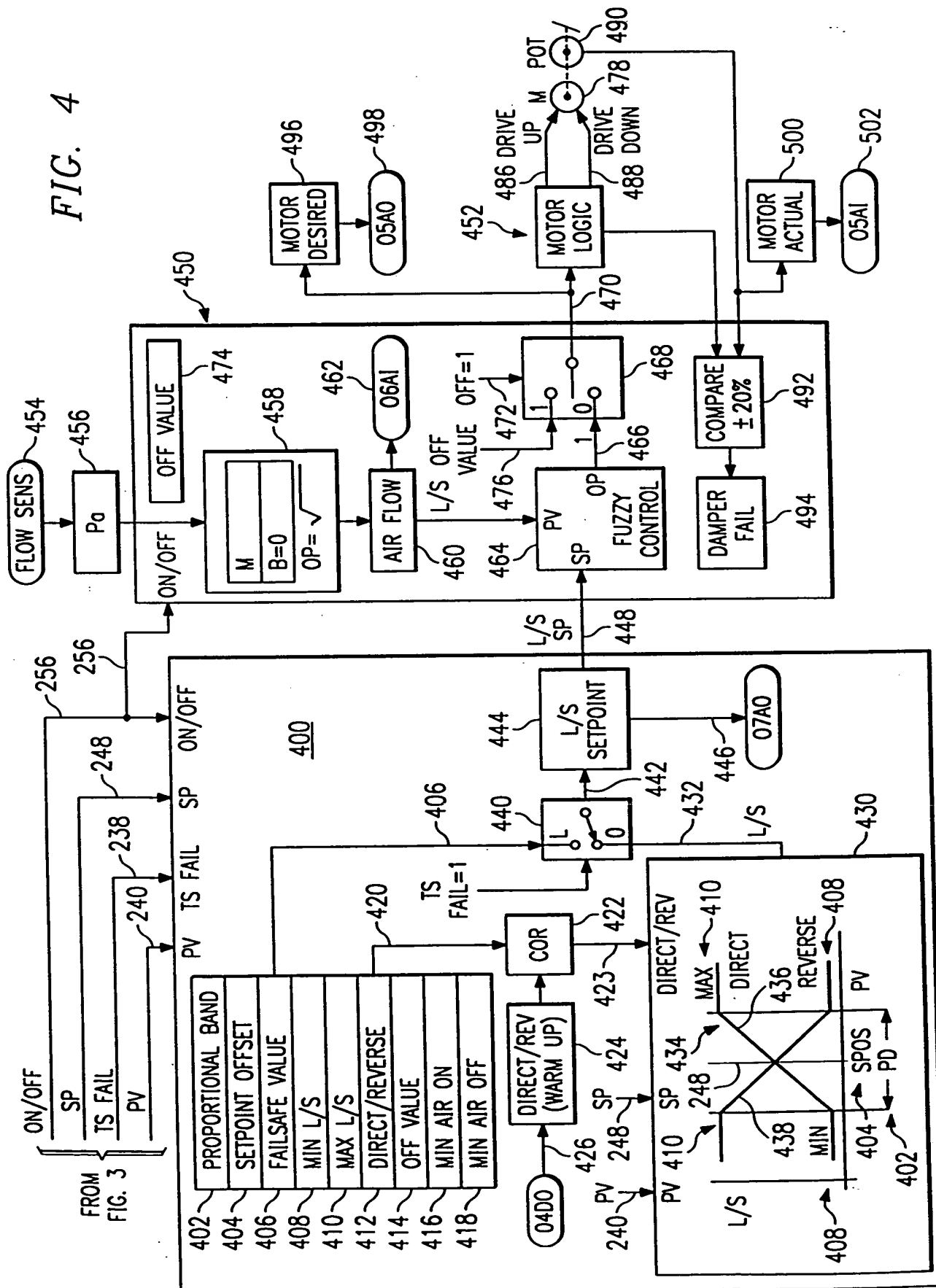


FIG. 3

200

FIG. 4



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	X	Y	Z
PB	-100	-100	50
	-40	-100	
	-10	100	
	0	-100	
	10	-100	
PM	-100	-40	25
	-40	-40	
	-10	-40	
	0	-40	
	10	-40	
	40	-100	
PS	-100	-10	10
	-40	-10	
	-10	-10	
	0	-10	
	10	-10	
	40	-10	
	100	-10	
	-100	0	
	-40	0	
	40	-40	
	100	-40	
	100	-100	
ZE	-10	0	7
	0	0	7
	10	0	7

	X	Y	Z
NB	100	100	50
	40	100	
	10	100	
	0	100	
	-10	100	
NM	-40	100	25
	-10	40	
	0	40	
	10	40	
	40	40	
	100	40	
NS	40	0	10
	100	0	
	-100	10	
	-40	10	
	-10	10	
	0	10	
	10	10	
	40	10	
	100	10	
	-100	40	
	-40	40	
	-100	100	

FIG. 5

662280" 6E262E60

FIG. 7A

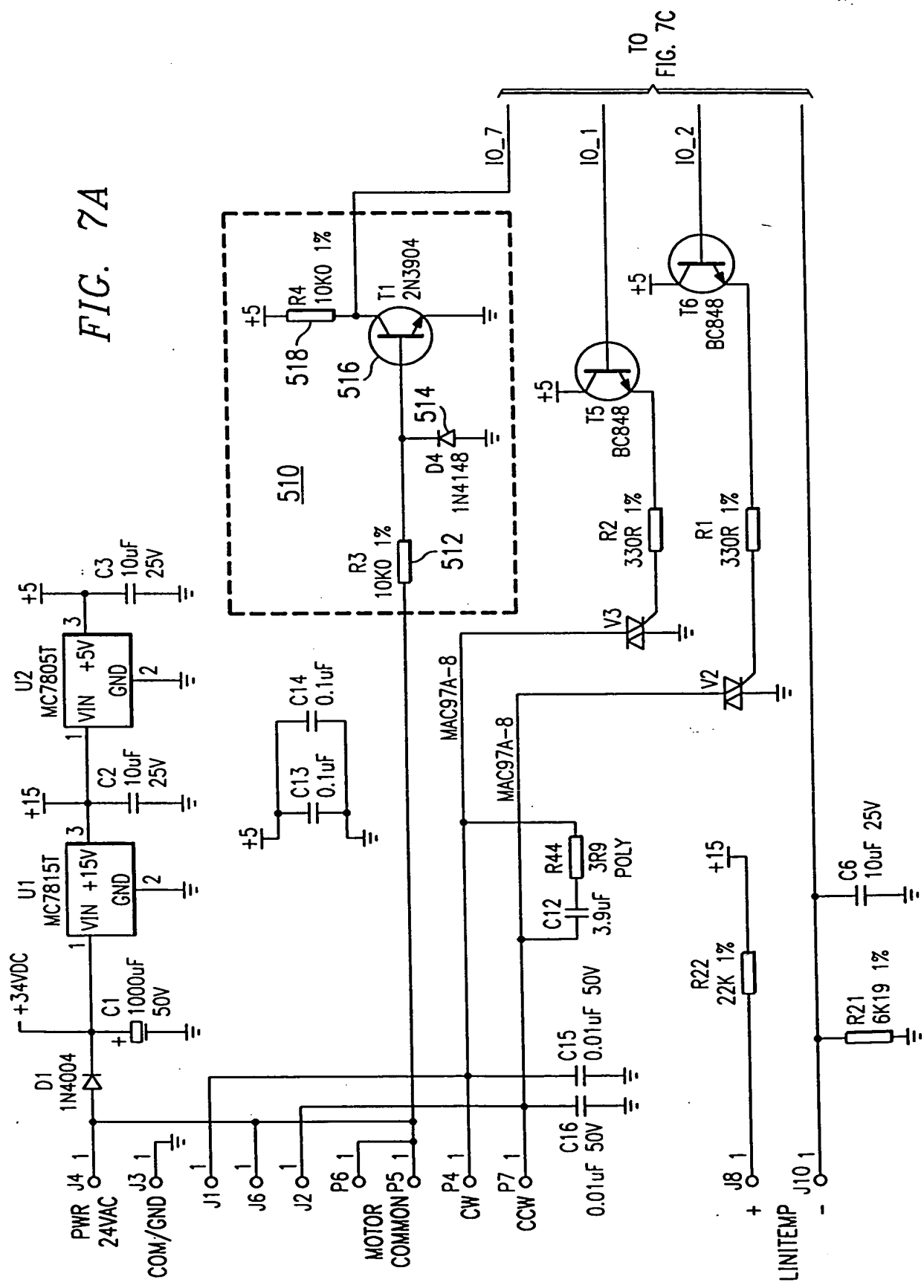
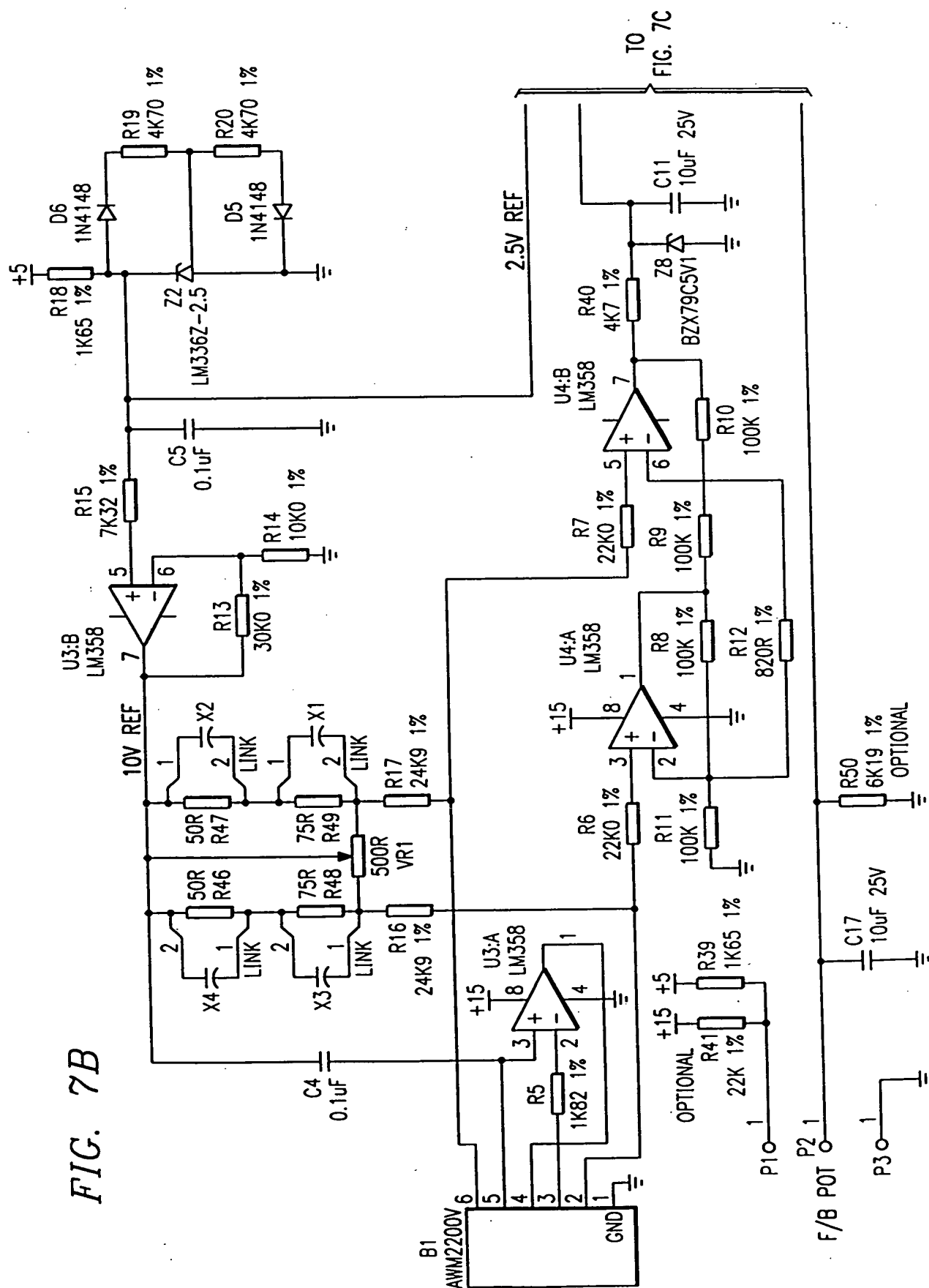
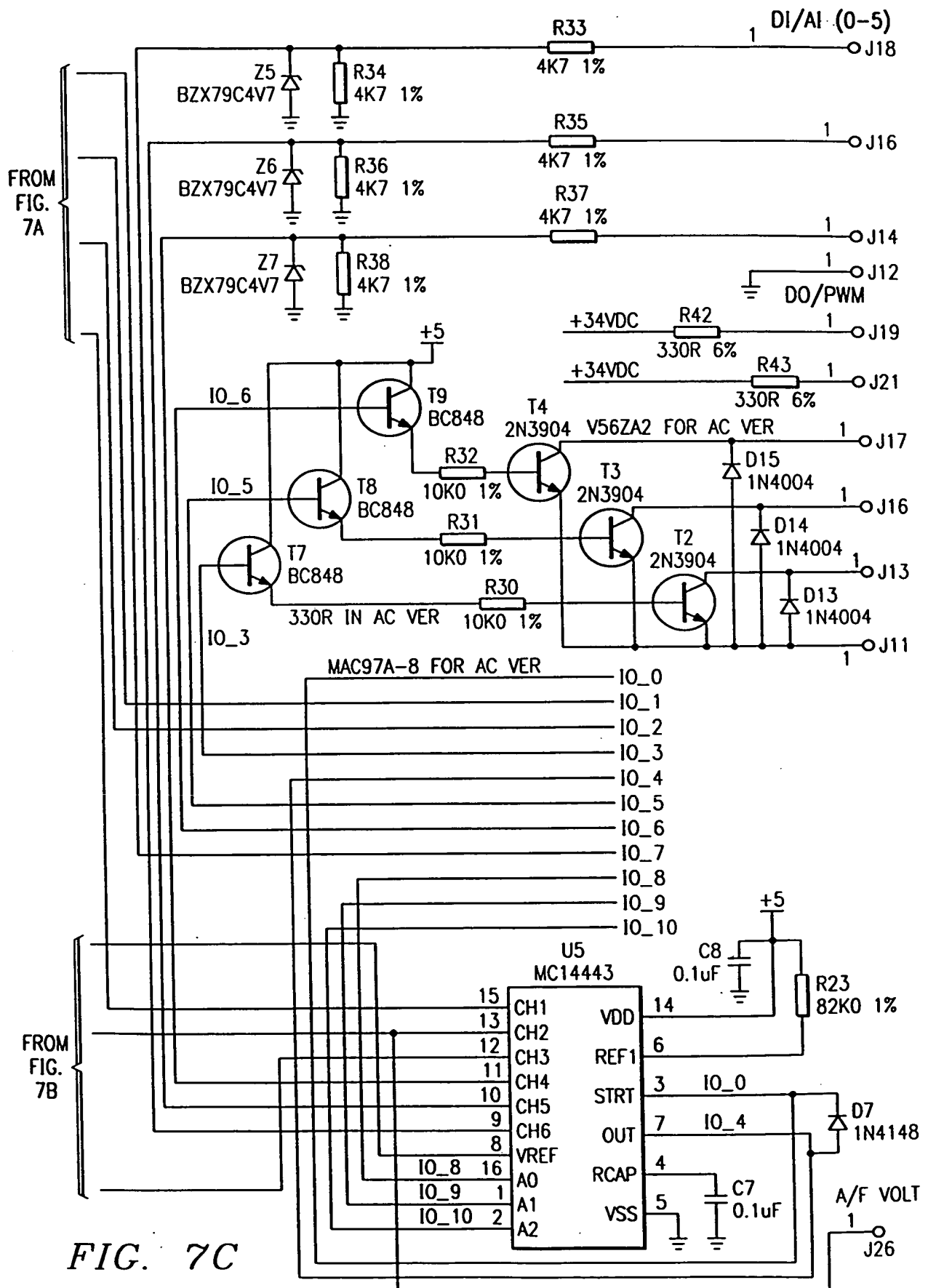


FIG. 7C

06-29-1978

FIG. 7B





66280" 6E264E60

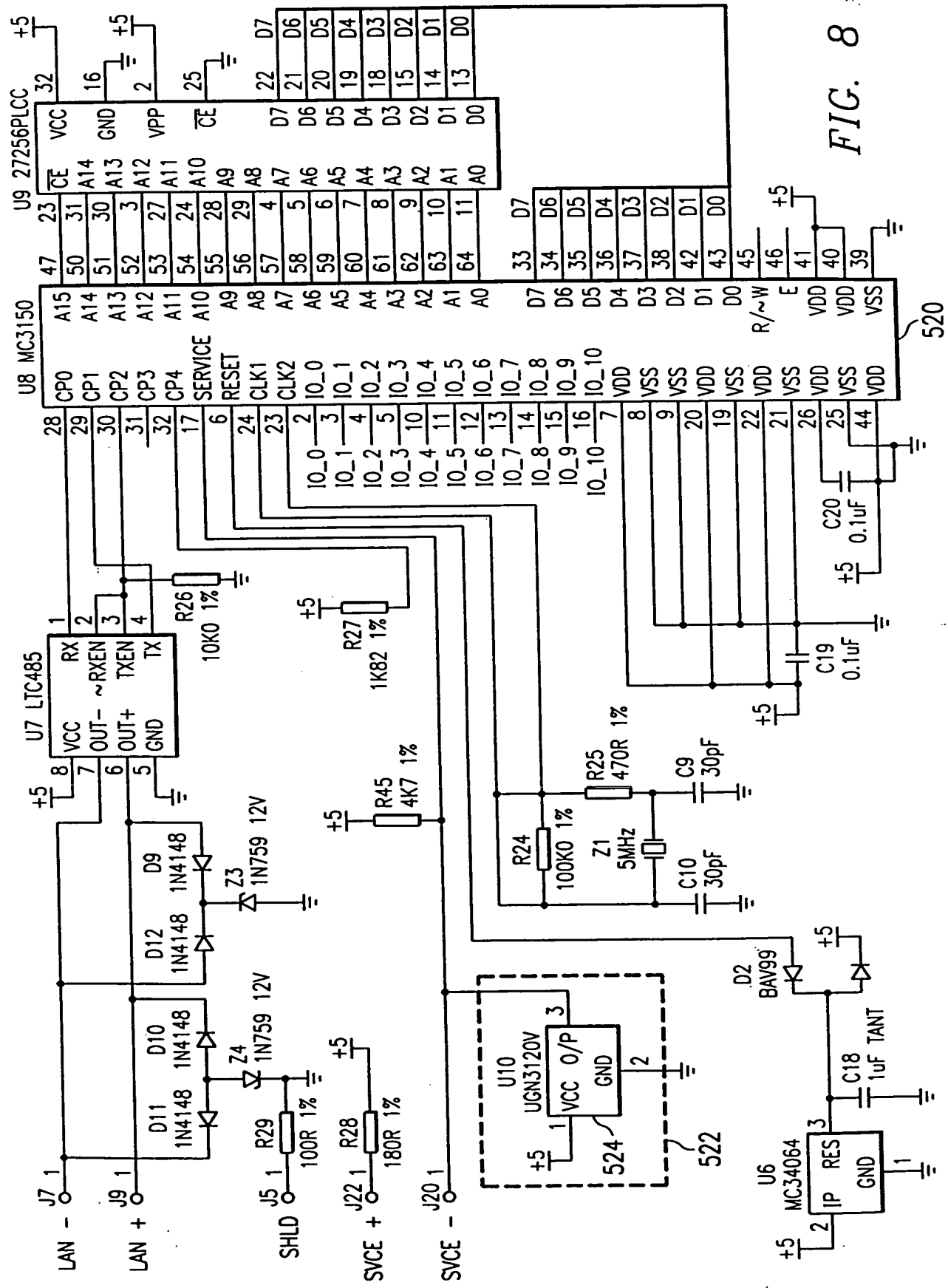
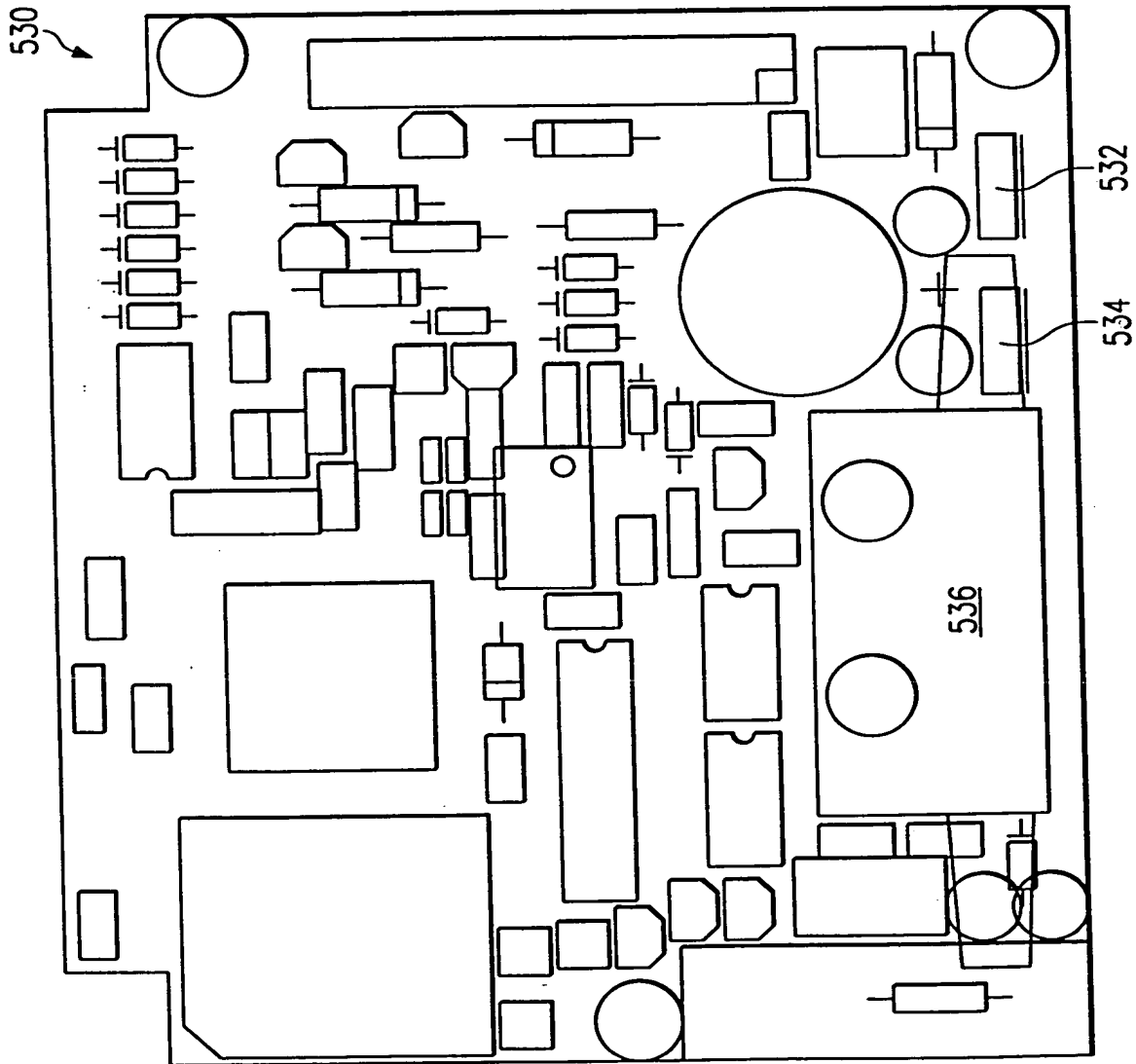


FIG. 8

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
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FIG. 9



66290" 6E26/E60